ABSTRACT OF THE DISCLOSURE

A tool for inserting electrical wires into an electrical connector for mating with a plurality of electrical contact members fixedly mounted within the electrical connector comprises a base fixture upon which the electrical connector is to be installed, an insertion die holder upon which a set of insertion dies is mounted for encountering and forcing the plurality of electrical wires into the electrical connector, a driving assembly for moving the insertion die holder toward the base fixture so as to cause the set of insertion dies to force the plurality of electrical wires into the electrical connector and mate with the electrical contact members of the electrical connector, and structure fixedly mounted upon the base fixture for engaging the electrical connector so as to precisely locate and laterally immobilize the electrical connector upon the base fixture such that the set of insertion dies can accurately insert the electrical wires into said electrical connector.